

Case Study: Measurement & Control in the Production Floor

I. Description

A large plant was experiencing:

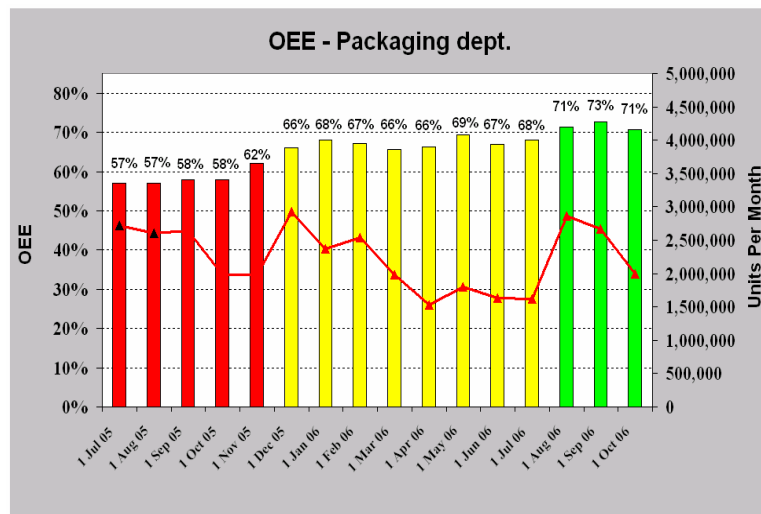
- Long term of losses
- High production costs

II. Action taken

- Conceptualizing of an operational perception
- Building and Implementation of a measures array - using OEE methodology to increase utilization and efficiency of the cosmetics lines
- Support activities for utilization improvements:
 - Set Up Reduction in packaging lines
 - Products shifting between lines as a result of cost consideration
 - Brain- storm on solutions for utilization problems
 - Investment planning
- Weekly management of the OEE index at the production floor

III. Results

- 35% reduction in number of packing employees
- 20% reduction in direct labor cost



*For more information regarding this case study or to request an introductory meeting, email us at info@tefen.com.